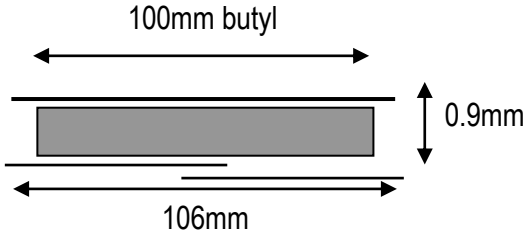


| <b>PRODUCT CODE:</b>  | 311067                                    |         |      |
|---|---|---------|------|
| <b>DESCRIPTION:</b>   | MARMOX FLEECE 0.6MM X 100MM (10M) O/L X 8 |         |      |
| <b>SEALANT:</b>   | 0464                                      |         |      |
| <b>COLOUR:</b>  | GREY                                      |         |      |
| <b>VERSION:</b>   | 2 (11/07/19)                              |         |      |
| STRIP SEALANT TOLERANCES  |   |         |      |
|   | Min                                       | Nominal | Max  |
| <b>STRIP THICKNESS (MM) (INC PAPER &amp; FLEECE)</b>  | 0.8                                       | 0.9     | 1.0  |
| <b>STRIP WIDTH (MM)</b>   | 97  | 100     | 103  |
| <b>STRIP LENGTH (M)</b>   | 10  | 10      | 10.5 |
| <b>NOMINAL ROLL DIAMETER (MM)</b>   | 120                                       |         |      |
| <b>MINIMUM GLOSS LEVEL (%)</b>  | 80  |         |      |
| <b>SHAPE (FLAT / BEAD / U-SECTION)</b>  | FLAT                                      |         |      |
| <b>STRIP POSITION ON PAPER</b>  | CENTRAL                                   |         |      |
| <b>LAMINATE</b>   | MARMOX PP FLEECE 40GSM 103MM              |         |      |
| DRAWING REFERENCE   |   |         |      |
|  <p>The drawing shows a rectangular strip with a central shaded area. Dimension lines indicate a width of 100mm for the top section (labeled '100mm butyl'), a total width of 106mm for the bottom section, and a thickness of 0.9mm for the right side.</p> |   |         |      |
| SETUP ITEMS   |   |         |      |
| <p>0.6mm butyl, plus 0.1mm paper plus 0.2mm fleece = 0.9mm thickness.</p> <p>Ensure that there is not too much tension on the fleece unwind as this can stretch the fleece.</p> <p>Line 11: Die = T40, Togum A = Low, Togum B = Low, Conveyor = 11 m/min</p>  |   |         |      |
| PACKAGING REQUIREMENTS  |   |         |      |
| <b>PALLET TYPE</b>  | AUXI                                      |         |      |
| <b>ROLLS PER BOX</b>  | 8   |         |      |
| <b>TOTAL NUMBER OF BOXES PER PALLET</b>   | 60  |         |      |
| <b>NO LAYERS</b>  | 5   |         |      |
| <b>BOXES PER LAYER</b>  | 12  |         |      |
| <b>PALLET DIVIDER CONFIG</b>  | DIV1050 UNDER LAYERS 1, 2, 4              |         |      |

Printed Fleece



Label

|                                 |               |                       |                                 |
|---------------------------------|---------------|-----------------------|---------------------------------|
| <b>311067</b>                   |               |                       |                                 |
| <b>MARMOX FLEECE</b>            |               |                       |                                 |
| THICKNESS<br>DICKE<br>EPAISSEUR | <b>0.6</b> mm | NUMBER<br>OF<br>ROLLS | <b>8</b>                        |
| WIDTH<br>BREITE<br>LARGEUR      | <b>100</b> mm | COLOUR                | <b>GREY</b>                     |
| LENGTH<br>LANGE<br>LONGUEUR     | <b>10</b> m   | BATCH NUMBER          | DOM: Mar, 19<br>Expiry: Mar, 21 |
| WO: ??????                      |               |                       |                                 |